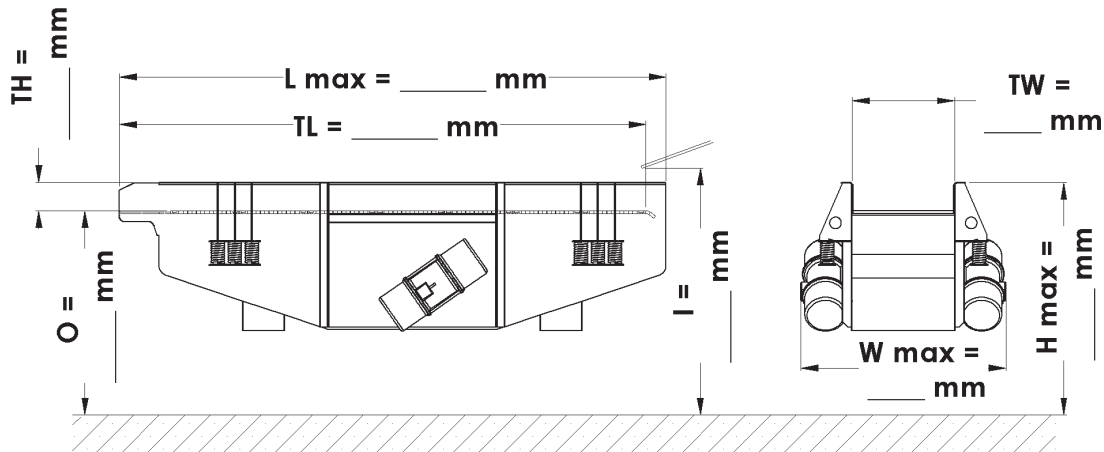


Base Questionnaire Shake Out (Continuously) SOC

Please fill in as many information as possible. This way we can give you a detailed quotation exactly to your needs. For questions please do not hesitate to contact interVIB.



date:

Customer & Contact Information

a

company name:

surname: first name:

position: department:

street address and number:

ZIP code and town: country:

E-Mail: telephone:

Project Information

b

project name:

project number:

end customer:

Basic data of Conveying Good

c

application:

.....

conveying good:

capacity total: [to/hr]

number of moulds: [pcs/hr]

casting weight per mould: min. [kg/pc] max. [kg/pc]

sand weight per mould: max. [kg/mould]

mould dimensions (LxWxH): [mm] x [mm] x [mm]

max. number castings per mould: [pcs]

density sand: [t/m³]

humidity sand: [%]

min. size casting (LxWxH): [mm] x [mm] x [mm]

character casting: fragile thin walled robust

max. size casting (LxWxH): [mm] x [mm] x [mm]

character casting: unshaped thick walled

temperature casting: [°C]

temperature sand: [°C]

temperature environment: [°C]

feeding: continuously with pauses

annotation:

.....



Additional Machine Configuration / Process Data

f

upstream machinery:

downstream machinery:

operation time: daily [hr/d] annually [d/y]

operating conditions: continuously start-stop operation on demand

extras: wear plates (Mn-steel, SS or other)

bottom [mm] sides [mm] back wall [mm]

thickness of bottom [mm] (if parameter is known)

suspension rubber buffer suspension coil compression spring

sandwich design reducing noise level

decline [°] incline [°]

lock down and strike through protection (suggested for large conveyor with heavy loads)

motor rotation [rpm] dimensioning by interVIB

electrical control via frequency controller

electronical controller (incl. Cabinet, memory pre dial in, etc.)

incl. Support structure

incl. Installation and initial startup (location of site:)

.....

Plant layout: attached not available

Annotation:

.....

